Carve / Engrave			Cut			Grind / Sharpen			Clean / Polish			Sand					Miscellaneous		
ACCESSORY	191	420	561	426	932	8193	84922	83142	428	414	429	421	407	408	432	445	411	412	413	401	402
MATERIAL																					
WOOD	20K-30K RPM	20K-25K RPM	15K-30K RPM	20K-30K RPM									15K-25K RPM	15K-25K RPM	15K-25K RPM	15K-25K RPM	15K-20K RPM	15K-20K RPM	15K-20K RPM		Use with: 420, 426, 411, 412, 413
SOFT METAL	15K-25K RPM	25K-30K RPM	25K-35K RPM	25K-35K RPM	20K-30K RPM	20K-30K RPM				15K-20K RPM	15K-20K RPM	Use with: 414, 429	15K-25K RPM	15K-25K RPM	15K-25K RPM	15K-25K RPM	15K-25K RPM	15K-25K RPM	15K-25K RPM	Use with: 414, 429	
HARD METAL		25K-30K RPM		25K-35K RPM	20K-30K RPM	20K-30K RPM			10K-15K RPM	15K-20K RPM	15K-20K RPM	Use with: 414, 429	15K-25K RPM	15K-25K RPM	15K-25K RPM	15K-25K RPM	15K-25K RPM	15K-25K RPM	15K-25K RPM		
PLASTIC	15K-20K RPM	15K-25K RPM	15K-25K RPM	15K-25K RPM						15K-20K RPM	15K-20K RPM		15K-25K RPM	15K-25K RPM	15K-25K RPM	15K-25K RPM	20K-25K RPM	20K-25K RPM	20K-25K RPM		
SOFT STONE/SHELL	20K-30K RPM	15K-25K RPM		15K-25K RPM			20K-25K RPM	20K-25K RPM		15K-20K RPM	15K-20K RPM		15K-25K RPM	15K-25K RPM	15K-25K RPM	15K-25K RPM	20K-25K RPM	20K-25K RPM	20K-25K RPM		
GLASS							20K-30K RPM	20K-30K RPM		15K-20K RPM	15K-20K RPM										
TILE							20K-30K RPM	20K-30K RPM		10K-15K RPM	10K-15K RPM										
MASONRY							20K-25K RPM	20K-25K RPM	10K-15K RPM												
DRYWALL		25K-30K RPM	15K-25K RPM	25K-30K RPM													15K-20K RPM	15K-20K RPM	15K-20K RPM		
GROUT																					